

TENSIONER INSTALLATION

GM & SATURN 2.2L

1. Measure the tensioner from end to end. Tensioner should be fully compressed and measure 72mm (2.83 inches). An activated tensioner measures 85mm (3.35 inches).
2. Install tensioner and tighten to 75 Nm (55 ft. lbs.). Over torquing the tensioner can prevent the tensioner from activating.
3. The tensioner is released by compressing it 2mm (.079 inches) which will release the locking mechanism in the ratchet. To release the tensioner, use a tool with a rubber tip on the end.
4. Feed the tool down through the cam drive chest to rest on the cam chain.
5. Give a sharp jolt diagonally downwards to release the tensioner.