







Installation Instructions



SO-7590 / SO-7591 / SO-7592/ SO-7593

Solenoids for FORD Expedition, Crown Victoria LINCOLN Continental, Mark VII, Mark VIII, Navigator, Town Car MERCURY Grand Marquis



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WARNING Suspension system is under 10 bar Air pressure.

WARNING Read instructions before Disassembly and Installation.



WARNING Disconnect battery Ground cable and Turn-off Air-suspension.



WARNING Wear proper protective gear like safety glasses, gloves and ear plugs.



WARNING Ensure that you have proper tools and equipment e.g. Lifting Jack, Supporting stands,

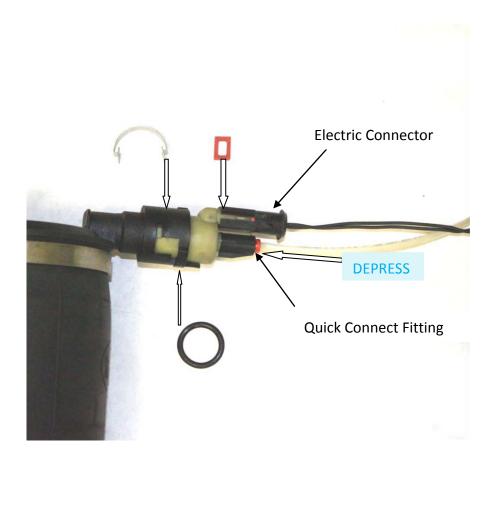
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Socket Set, Torque Wrench..



REMOVAL of SOLENOID:

- 1. Switch off the Air suspension switch inside the trunk.
- 2. Using proper equipment, raise the vehicle and support the Axle
- 3. Remove the electrical connector from solenoid.
- 4. Remove the solenoid retaining clip.
- 5. Rotate (Counter- clockwise) the solenoid to first stop, purge the air in the system.
- 6. Rotate to second stop and let rest of air to bleed.
- 7. Wait for air to bleed completely, then turn to 3rd Stop, and remove the solenoid.
- 8. Remove the tubing ('s) from the dryer, by depressing the quick connect fitting.



INSTALLATION of SOLENOID:

- 1. Lubricate the Solenoid O-rings.
- Insert and rotate the Solenoid (Clockwise 2 steps). Ensure proper locking and replace the c-shape clip.
- 3. Ensure that the tubing ends are clean before reconnecting.
- 4. Ensure that the airline is pushed in fully into the solenoid.
- 5. Reconnect the electrical connector.
- 6. Install the wheels torque the nuts as recommended in the manual.
- 7. Turn-on the Air Suspension switch, start the vehicle and fill air in the Air Spring.
- 8. Test-drive the vehicle. Any questions call our technical helpline on 301-490-0010.

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