

CAUTION!

SPECIAL ASSEMBLY INSTRUCTIONS

Failure to follow the instructions will void the warranty on this pump.

SPECIAL O-RING INSTALLATION PROCEDURES

Care must be taken to avoid damaging the o-rings that are provided for the installation of this water pump.

1. Clean sealing surfaces taking care not to scratch or damage sealing area.
2. Apply a suitable rubber lubricant to o-rings and o-ring sealing surfaces prior to attempting to install the water pump.
3. Install water pump by applying light pressure to the pump using a slight twisting motion. Pump should slide in with a small amount of effort. **DO NOT FORCE PUMP!** If pump fails to go in smoothly at first, remove pump and inspect surface for debris. Repeat installation procedure until pump slides into place.
4. Secure pump and pressure test for leaks.

Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.