

# **CAUTION!**

## **SPECIAL ASSEMBLY INSTRUCTIONS**

*Failure to follow the instructions will void the warranty on this pump.*

### **FOR VEHICLES WITH MANUAL BELT TENSIONER**

For vehicles with manual belt tensioner, tighten the belt as follows:

New belt: 150 – 170 pounds (68 – 77 kilograms)

Used belt: 125 – 145 pounds (57 – 66 kilograms)

Belt over tightening can severely damage the power steering pump and/or the water pump.

Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.