

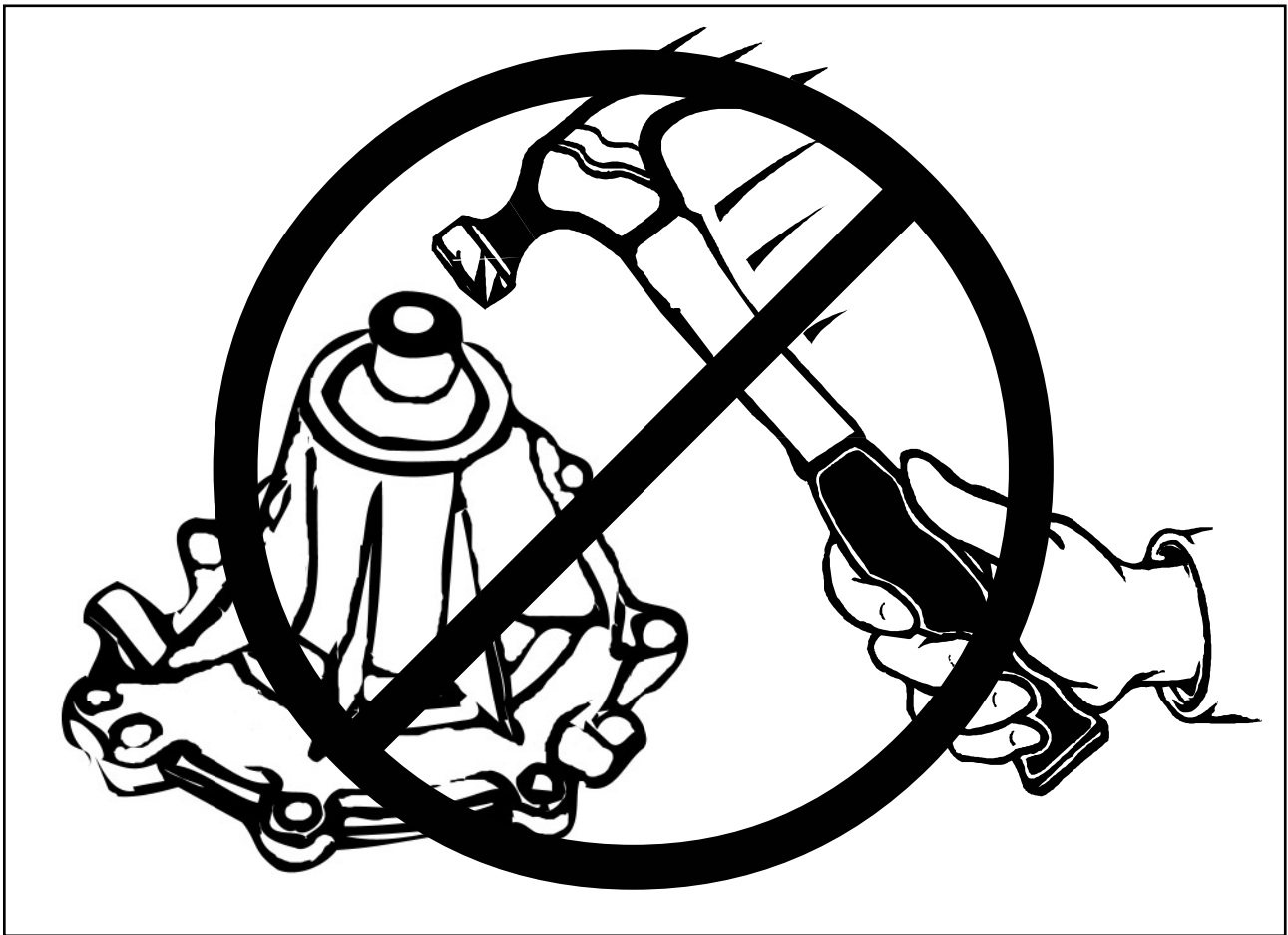
CAUTION!

SPECIAL ASSEMBLY INSTRUCTIONS

Failure to follow the instructions will void the warranty on this pump.

When replacing this water pump (GM 2.5L 4-cyl. engines), remove the pulley with GM tool No. J-25034-B or J-29785-A or equivalent. Install the pulley with GM tool No. J-25033-B or equivalent.

DO NOT use a press to remove or install the pulley. DO NOT hammer the pulley onto the pump. If the special tools are not available, take the pump to a GM dealer or a repair shop to have the pulley removed and installed properly.



Although care has been taken to assure the accuracy of the data compiled in this publication, the manufacturer does not assume any liability for errors or omissions.