

# **GM & SATURN 2.0L, 2.2L, 2.4L**

## **Timing Chain Guide and Arm Installation**

### **BOLT TORQUE SPECIFICATIONS**

<b>Fixed Left Hand Chain Guide</b>	<b>tighten bolts to 10 Nm, 89 inch lbs.</b>
<b>Fixed Upper Chain Guide</b>	<b>tighten bolts to 10 Nm, 89 inch lbs.</b>
<b>Chain Tensioner Pivot Arm</b>	<b>tighten bolts to 10 Nm, 89 inch lbs.</b>

**Not matching the OEM torque specifications can possibly lead to the part failing  
and severe engine damage.**

**SA76092**