

# Holland 5th wheel bushing installation instructions



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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**Install the bushing without the sleeve into the riser. Put a light coating of grease on the sleeve and then insert into the bushing.**

17172  
12/23/96 KN  
Updated 17/MAR/04 BRH

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# B.O.M. For Master set # 18-18101

18-18101.cdr  
23/JUL/02 BRH  
Updated 15/MAR/04 BRH

## Parts list:

### Front control arm bushing set: 18-3101

- 2 - 3397 Bushing, control arm.
- 2 - 7109 Bushing, strut rod.
- 2 - 7110 Bushing, strut rod.
- 2 - 2463 Bushing, control arm.
- 2 - 3398 Bushing, control arm.
- 1 - 17349 Installation Instructions.

### Rear control arm bushing set: 18-3102

- 2 - 3390 Bushing, trailing arm.
- 16 - 3389 Bushing, lateral link.
- 4 - 8256 Bushing, trailing arm.
- 4 - 15.10.437.39 (.875" x .500" x 1.650" sleeve)
- 4 - 15.10.438.39 (.875" x .563" x 1.650" sleeve)
- 1 - 17350 Installation Instructions

### Front sway bar bushing set: 18-5101

- 2 - 5620 1-1/8" I.D. Bushings.

### Rear sway bar bushing set: 18-5102

- 2 - 5575 15mm I.D Bushings.

### Tie rod boot set: 9.13101

- 2 - 13001

### Grease: Formula 5 Prelube.

- 2 - 9.11101 grease tubs..

### Misc:

- 1 - 17370 Parts list.

## Packaging Instructions

  
All sleeves and instructions for  
each set must be packaged  
together in individual bags.

Fold the parts list # 17370 so the

**"OPEN FIRST!!**

On the Master set # 18.18101"  
Is clearly visible when packaged  
on skin packing card.