

TENSIONER INSTALLATION

GM 2.3L & 2.4L

1. Install tensioner and tighten bolts to 10 Nm (89 in lbs). Overtorquing the tensioner bolts can prevent the tensioner from activating.
2. After installation, remove Anti-Release pin from tensioner assembly to release tensioner.
3. In the event the tensioner comes apart, make sure the serated side of the plunger lines up with the serated locking mechanism.