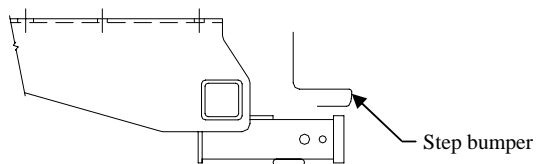


Installation Instructions

Toyota Tundra

Part Numbers:
51047



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	7500 (3405 Kg)	750 (341 Kg)
Weight Carrying Ball Mount	5000 (2270 Kg)	500 (227 Kg)

Hitch Shown In Proper Position

Equipment Required:

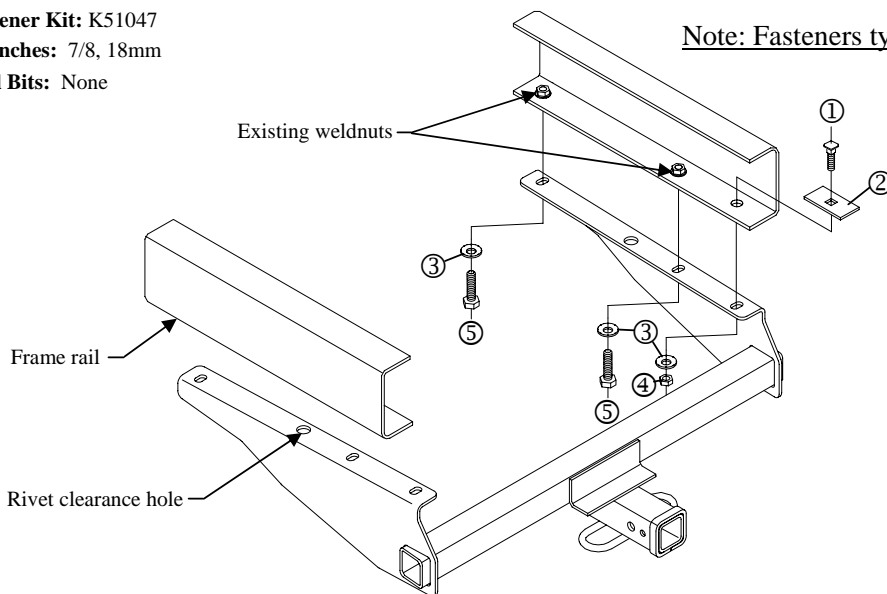
Fastener Kit: K51047

Wrenches: 7/8, 18mm

Drill Bits: None

Wiring Access Location: PU3

Note: Fasteners typical both sides



①	Qty. (2)	Carriage Bolt 1/2-13 X 1.75	④	Qty. (2)	Hex Nut 1/2-13
②	Qty. (2)	Block	⑤	Qty. (4)	Hex Bolt M12 X 1.25 X 35
③	Qty. (6)	Conical Washer 1/2			

1. Insert carriage bolt and block in rearmost attachment holes on each frame rail as shown above.
2. Raise hitch into position and loosely attach hex nuts and conical washers to carriage bolts.
3. Install remaining M12 fasteners as shown above.

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Tighten all M12 CL8.8 fasteners with torque wrench to 68 Lb.-Ft. (92 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.