

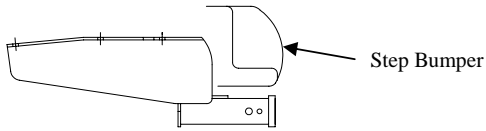
Installation Instructions

Part Numbers:

All Ford Pickup

51009

(Except Ranger & Flare Side Pickup with
Fiberglass Rear Valence Panel)



Step Bumper

**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	10,000 (4540 Kg)	1000 (454 Kg)
Weight Carrying Ball Mount	5000 (2270 Kg)	500 (227 Kg)

Hitch Shown In Proper Position

Equipment Required:

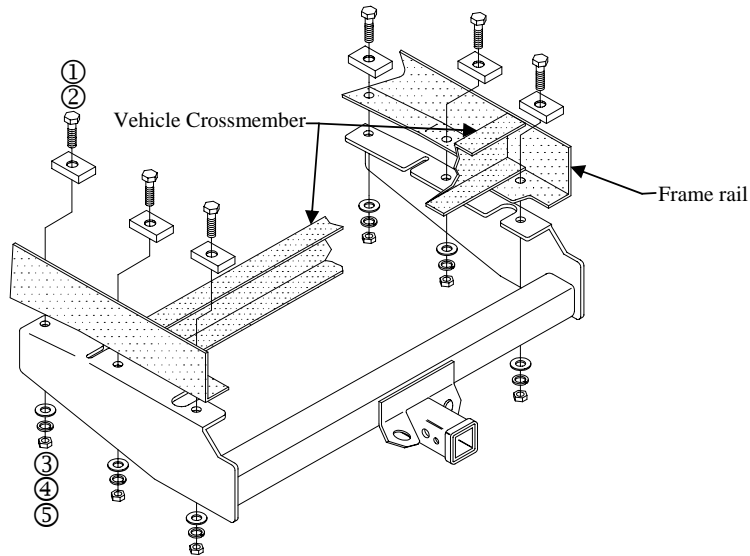
Fastener Kit: 51009-051

Wrenches: 3/4, 7/8

Drill Bits: 1/2"

Wiring Access Location: PC1, PC2

Fasteners typical both sides.



①	Qty. (6)	Hex Bolt 1/2-13 X 1.75	④	Qty. (6)	Lock Washer 1/2
②	Qty. (6)	Block	⑤	Qty. (6)	Hex Nut 1/2-13
③	Qty. (6)	Flat Washer 1/2			

Note: Due to vehicle variation, it may be necessary to adjust Step Bumper upward.

1. Remove all but a thin layer of undercoating from attaching surfaces.
2. Position hitch over rivets on both frame rails, making sure the hitch is centered.

Note: Make sure rearmost attachment will allow block to sit flat on inside of frame rail, and pushed up against the crossmember.

3. Using the hitch as a template, drill three (3) 1/2" holes into the bottom of each frame rail.
4. Install all fasteners as shown above, placing blocks inside vehicle frame as shown.

Tighten all 1/2-13 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.