

INSTALL/REMOVAL INSTRUCTIONS: WINDOW REGULATOR

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

REMOVAL/INSTALL OF WINDOW REGULATOR (748-101) Chrysler Sebring Sedan 2001–06

General Tech Tips:

- Use painter's tape rather than duct tape to secure window. It will not damage paint or leave sticky residue.
- A plastic pry tool is useful. It will not easily damage delicate trim like a screwdriver or metal pry bar.
- The replacement regulator should have a liberal amount of grease on slide area. If there is not much grease present, white lithium grease works well to lubricate the slide area.
- Aftermarket window tinting can cause the window to travel slower and put additional strain on the window regulator assembly.
- Window run channels should be cleaned and lubricated before installation of a new window regulator assembly. Silicone spray works well.

**PLEASE WEAR SAFETY
GLASSES!**

Tools required for removal and installation of window regulator and motor assembly:

- **Silicone spray lubricant**
- **Trim panel removal tool**
- **Pick**
- **Saddle cup assembly, tape or wedge to hold window in place**
- **Flat-blade screwdriver or plastic pry tool**
- **10mm socket or driver**
- **Phillips screwdriver**
- **Grease pencil or marker**



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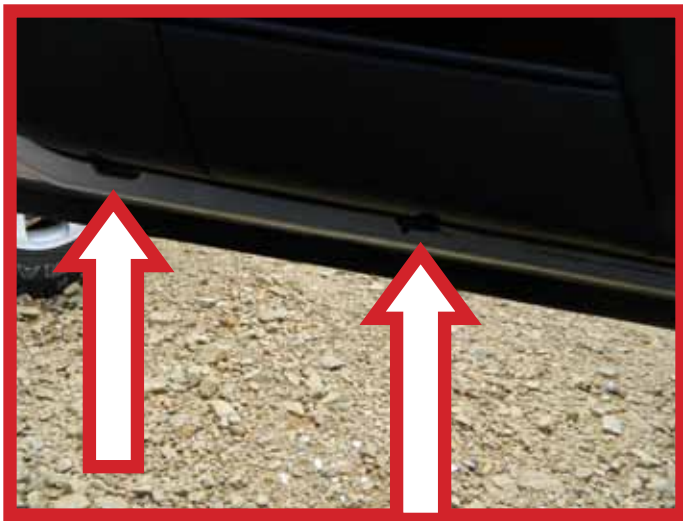
Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.

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Removal Instructions

STEP 1: Remove the door trim panel retaining screws. It will be necessary to use a pick or a small flat-blade screwdriver to remove the decorative screw covers.



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STEP 2: Using your trim panel removal tool, place behind the interior door trim panel and gently pry until you release the door trim panel from the door.

STEP 3: Lift the interior door trim panel up and away from the door.

STEP 4: With the door trim panel still semi-attached, disconnect the power door lock switch assembly.



STEP 4a: Disconnect the door handle latch rod from the interior door handle assembly by pulling in an upward motion. **NOTE:** Use caution when removing the latch rod from the handle, the plastic is very fragile and will break if you use too much pressure.



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STEP 5: Disconnect the master power switch assembly.



STEP 6: If so equipped, disconnect the power mirror switch.

STEP 7: Remove the interior door trim panel.



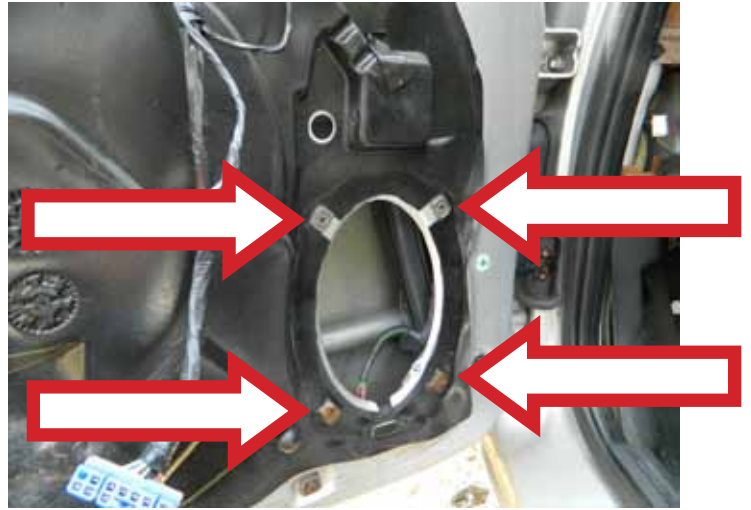
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STEP 8: Remove the four (4) speaker attaching screws and remove the speaker from the door.



STEP 9: Remove the water vapor barrier from the door.



STEP 10: Disconnect the door latch harness from the power door latch.

STEP 11: Temporarily install the master power switch assembly to lower the window glass to expose the window glass mounting attachment bolts.

STEP 12: Manually slide the window glass into position and use either a saddle cup assembly, painter's tape, or wedge.

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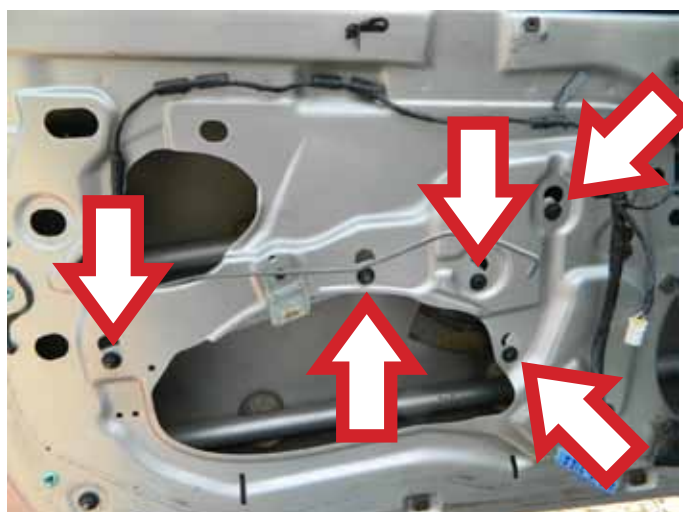
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STEP 13: Disconnect the window lift motor connector.



STEP 14: Remove the window regulator mounting hardware.



STEP 15: Remove the window regulator assembly through the large access opening in the door.



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Installation Instructions

STEP 1: Install the window regulator assembly into the access hole in the door.



STEP 2: Position the window regulator into position, aligning all attachment points with the corresponding holes in the door.



STEP 3: Mount the window regulator into position. **DO NOT TIGHTEN ALL OF THE ATTACHING HARDWARE AT THIS TIME.**

STEP 4: Temporarily attach the master power switch assembly.

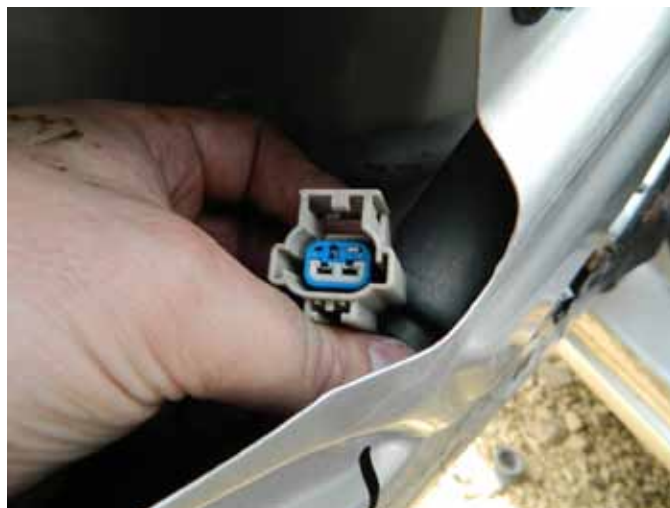
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STEP 5: Connect the power window lift motor connector.



STEP 6: Slowly lower the window glass by hand into position. **NOTE:** You may need to operate the window regulator assembly using the master power switch to get the window regulator attaching points to match the attachment points on the window glass.

STEP 7: Attach the window glass. **NOTE:** Be sure not to overtighten the glass attaching hardware. Failure to do so will destroy the glass.

STEP 8: Tighten the window regulator attaching hardware.

STEP 9: Verify that the window glass is sliding up and down smoothly.

STEP 10: Once it has been verified that the window regulator assembly is operating properly, disconnect the master power window switch.

STEP 11: Install the water vapor barrier.

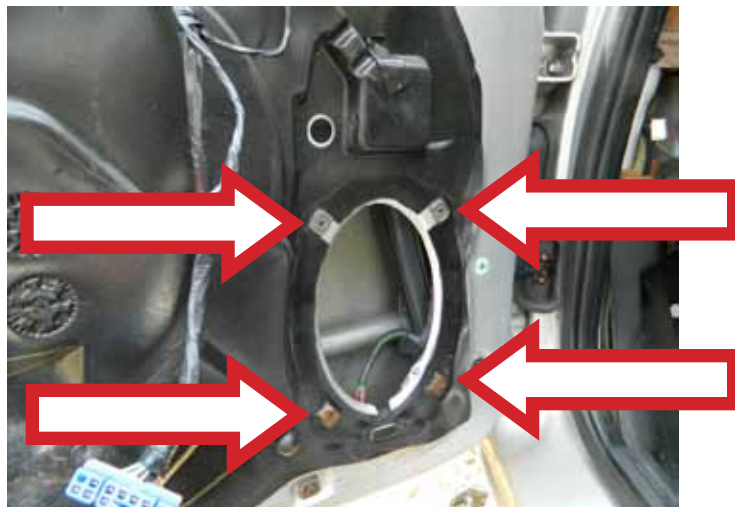
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STEP 12: Install the door speaker using its four (4) mounting screws. Be sure to plug in the electrical connector.



STEP 13: Connect the power door latch.

STEP 14: Connect the power door lock switch.



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STEP 15: Connect the master power window switch.



STEP 16: Connect the door handle latch rod.



STEP 17: Install the interior door trim panel.
NOTE: When installing the interior door trim panel be sure to align the plastic door panel guide onto the plastic female retainer weatherstrip that is on the interior side of the door.



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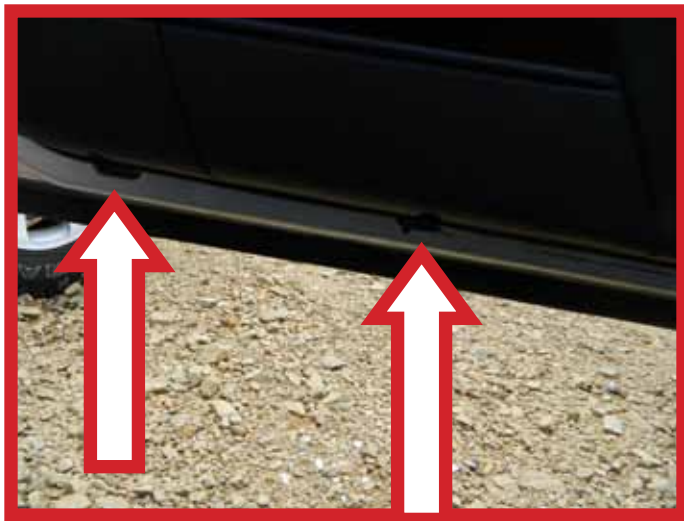
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STEP 18: Verify that the door panel is resting flush against the door, and that the attaching screw holes are in alignment. Push the door trim panel into position.

STEP 19: Install the door trim panel attaching screws.



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STEP 20: Verify that the window is operating properly and that the door trim panel is secured fully.

**We appreciate your opinions regarding this product!
Please call our Technical Assistant with any challenges or suggestions
regarding the installation or operation of this product.**

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