

# INSTALL/REMOVAL INSTRUCTIONS: WINDOW REGULATOR

**ATTENTION:** Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

## REMOVAL/INSTALL OF WINDOW REGULATOR (741-419) Dodge Dakota 1997–99, Dodge Dakota Standard & Club Cab 2000–04

### General Tech Tips:

- Use painter's tape rather than duct tape to secure window. It will not damage paint or leave sticky residue.
- A plastic pry tool is useful. It will not easily damage delicate trim like a screwdriver or metal pry bar.
- The replacement regulator should have a liberal amount of grease on slide area. If there is not much grease present, white lithium grease works well to lubricate the slide area.
- Aftermarket window tinting can cause the window to travel slower and put additional strain on the window regulator assembly.
- Window run channels should be cleaned and lubricated before installation of a new window regulator assembly. Silicone spray works well.

**PLEASE WEAR SAFETY GLASSES!**

### Tools required for removal and installation of window regulator and motor assembly:

- **Silicone spray lubricant**
- **Trim panel removal tool**
- **Pick**
- **Saddle cup assembly, tape, or wedge to hold window in place**
- **Flat-blade screwdriver or plastic pry tool**
- **10mm socket or driver**
- **Phillips screwdriver**
- **Grease pencil or marker**



#### Disclaimer:

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## Removal Instructions

**STEP 1:** Remove the interior door trim retaining screws.



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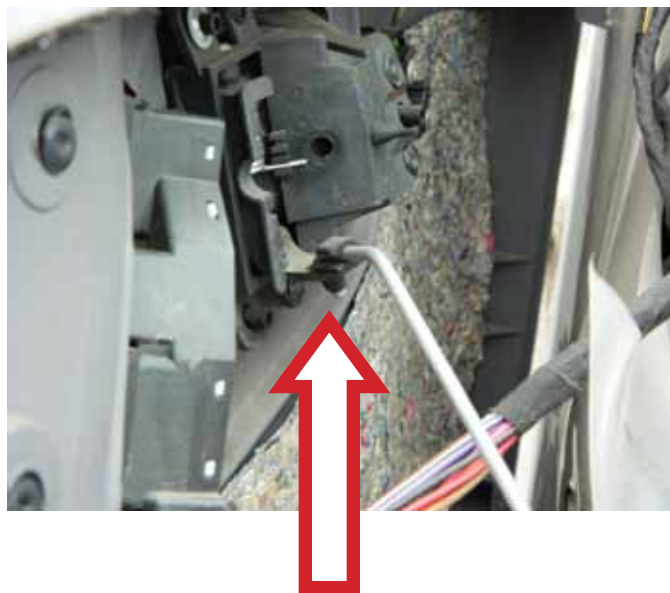
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**STEP 2:** Once the interior door trim panel retaining screws have been removed, lift the door panel in an upward motion to release the door trim panel from the door.

**STEP 3:** Disconnect the door latch rod from the interior door handle.



**STEP 4:** Disconnect the master power switch assembly.



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**STEP 5:** Remove the door speaker assembly.

**NOTE:** The picture shows an aftermarket speaker. Your vehicle's speaker will not look like the one in the picture.



**STEP 6:** Remove the water vapor barrier.



**STEP 6a:** Temporarily connect the master power switch assembly to lower the window glass to expose the window glass to window regulator mounting screws.

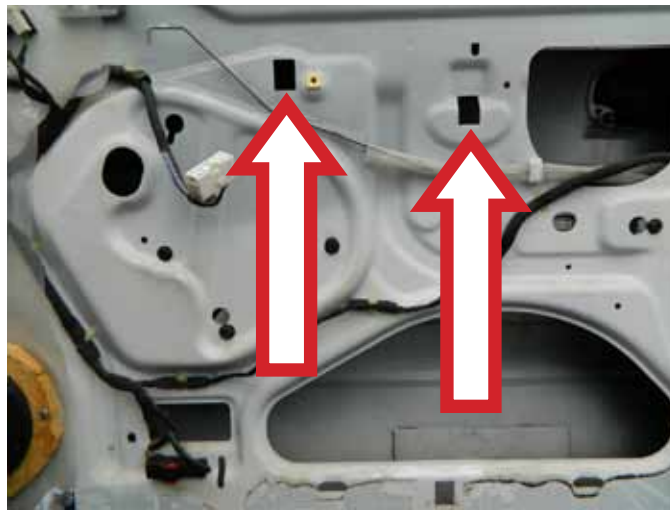
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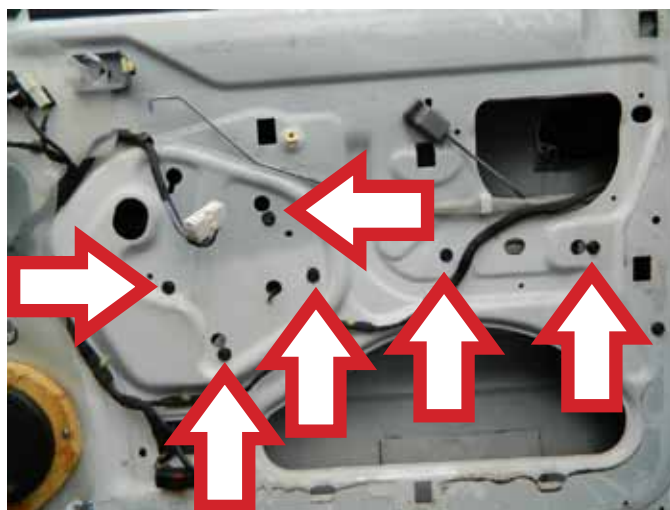
**STEP 6b:** Once the door glass has been disconnected from the window regulator, push the glass into the up position and hold in place with either a saddle cup assembly, tape, or wedge.



**STEP 7:** Disconnect the window lift motor connector.



**STEP 8:** Remove the power window regulator attaching hardware.



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**STEP 9:** Remove the window regulator through the access hole.



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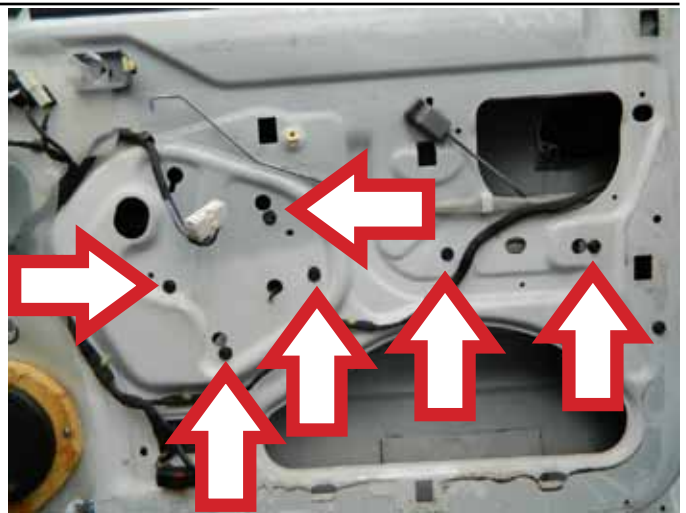
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## Installation Instructions

**STEP 1:** Place the window regulator through the access hole.



**STEP 2:** Attach the window regulator to the door using its attaching hardware.



**STEP 3:** Connect the window lift motor.



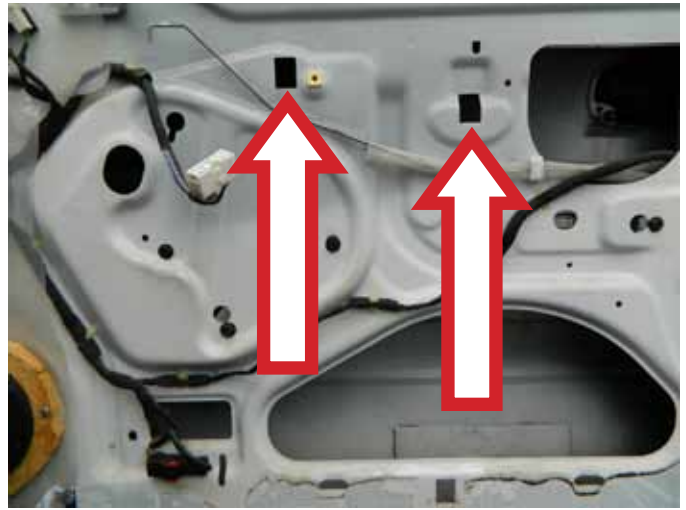
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**STEP 4:** Temporarily install the power window switch so that you can lower the door glass to meet the attaching mounts on the window regulator.



**STEP 4a:** Attach the window glass to the window regulator.

**STEP 5:** Install the water vapor barrier.



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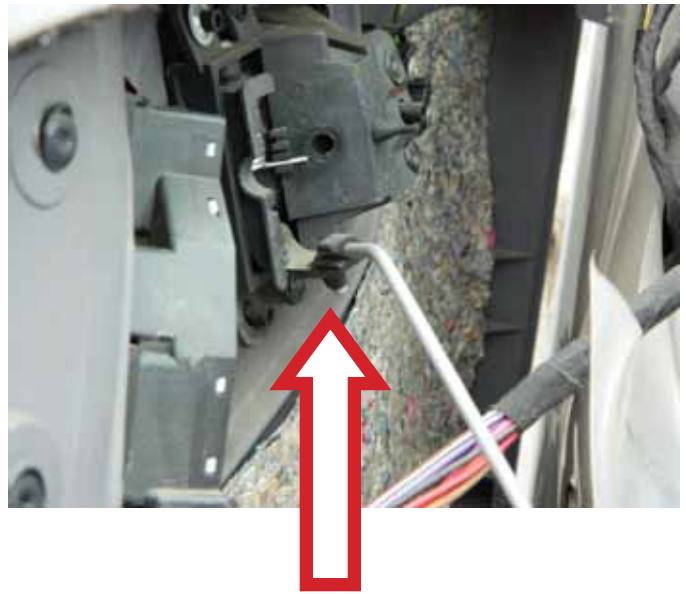
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**STEP 6:** Install the door speaker.



**STEP 7:** Install the interior door handle latch rod assembly.



**STEP 8:** Connect the master power window switch.

**STEP 9:** Align the interior door trim panel with the corresponding holes in the door. **NOTE:** Be sure to insert the door lock handle through the corresponding hole in on the interior door trim panel.

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**STEP 10:** Tighten the interior door trim panel retaining screws.



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**STEP 11:** Verify that all of the interior door trim panel retaining screws are tight and that the window regulator is operating properly.

**We appreciate your opinions regarding this product!  
Please call our Technical Assistant with any challenges or suggestions  
regarding the installation or operation of this product.**

**1-800-523-2492**

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