

INSTALL/REMOVAL INSTRUCTIONS: WINDOW REGULATOR

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

REMOVAL/INSTALL OF WINDOW REGULATOR (741-418) Dodge Dakota 1997–99, Dodge Dakota Standard & Club Cab 2000–04

General Tech Tips:

- Use painter's tape rather than duct tape to secure window. It will not damage paint or leave sticky residue.
- A plastic pry tool is useful. It will not easily damage delicate trim like a screwdriver or metal pry bar.
- The replacement regulator should have a liberal amount of grease on slide area. If there is not much grease present, white lithium grease works well to lubricate the slide area.
- Aftermarket window tinting can cause the window to travel slower and put additional strain on the window regulator assembly.
- Window run channels should be cleaned and lubricated before installation of a new window regulator assembly. Silicone spray works well.

**PLEASE WEAR SAFETY
GLASSES!**

Tools required for removal and installation of window regulator and motor assembly:

- **Silicone spray lubricant**
- **Trim panel removal tool**
- **Pick**
- **Saddle cup assembly, tape, or wedge to hold window in place**
- **Flat-blade screwdriver or plastic pry tool**
- **10mm socket or driver**
- **Phillips screwdriver**
- **Grease pencil or marker**



Disclaimer:

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Removal Instructions

STEP 1: Remove the interior door trim retaining screws.



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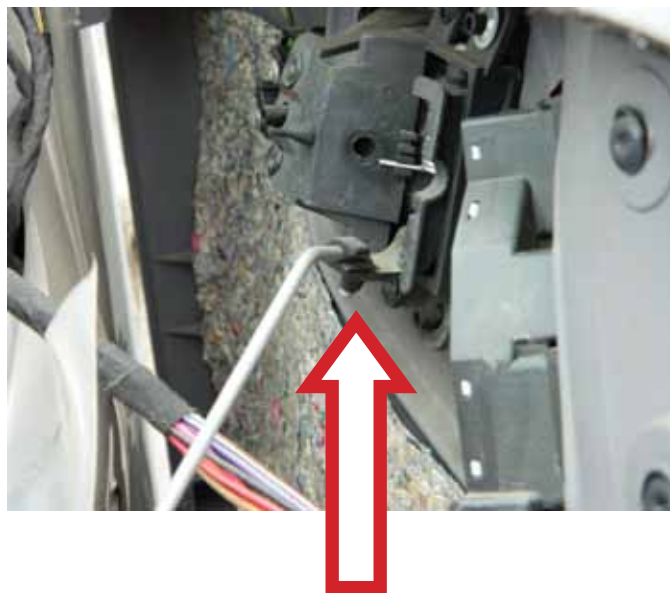
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STEP 2: Once the interior door trim panel retaining screws have been removed, lift the door panel in an upward motion to release the door trim panel from the door.

STEP 3: Disconnect the door latch rod from the interior door handle.



STEP 4: Disconnect the master power switch assembly.



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STEP 5: Remove the door speaker assembly.

NOTE: The picture shows an aftermarket speaker. Your vehicle's speaker will not look like the one in the picture.



STEP 6: Remove the water vapor barrier.



STEP 6a: Temporarily connect the master power switch assembly to lower the window glass to expose the window glass to window regulator mounting screws.

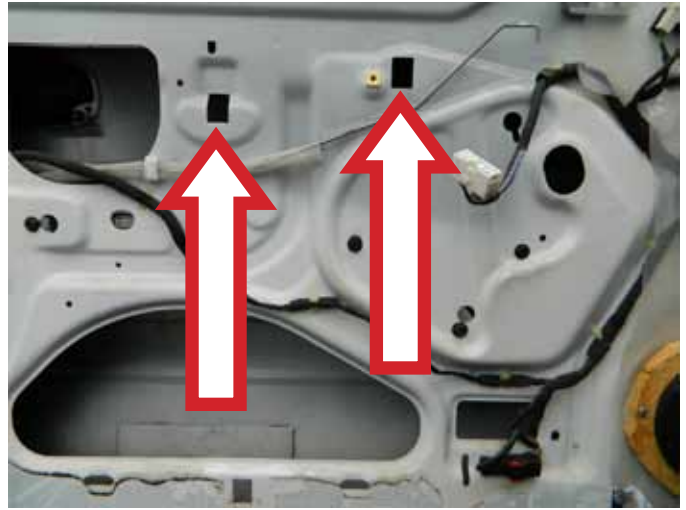
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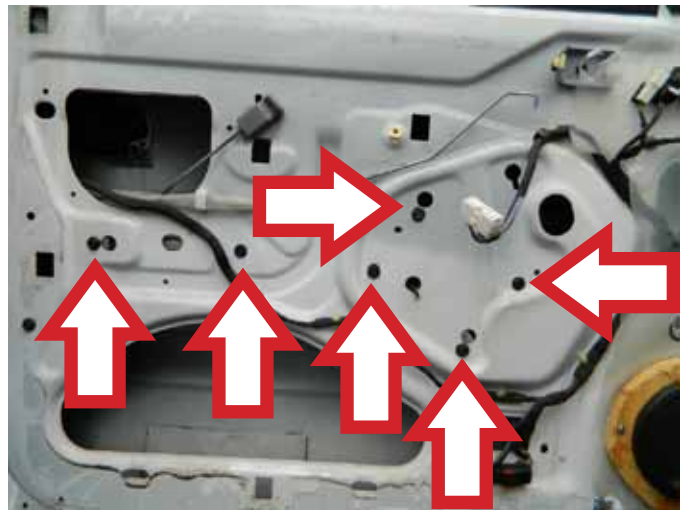
STEP 6b: Once the door glass has been disconnected from the window regulator, push the glass into the up position and hold in place with either a saddle cup assembly, tape, or wedge.



STEP 7: Disconnect the window lift motor connector.



STEP 8: Remove the power window regulator attaching hardware.



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STEP 9: Remove the window regulator through the access hole.



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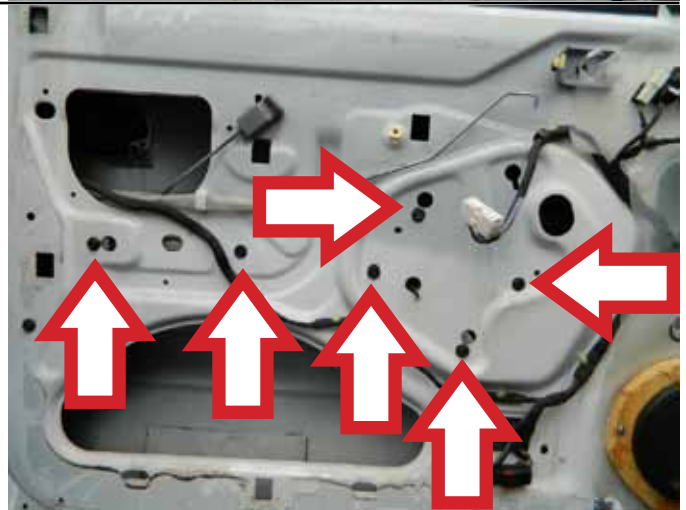
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Installation Instructions

STEP 1: Place the window regulator through the access hole.



STEP 2: Attach the window regulator to the door using its attaching hardware.



STEP 3: Connect the window lift motor.



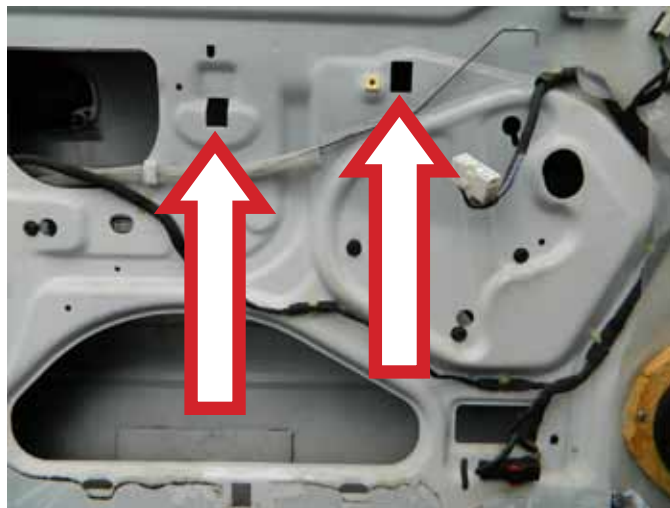
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STEP 4: Temporarily install the power window switch so that you can lower the door glass to meet the attaching mounts on the window regulator.



STEP 4a: Attach the window glass to the window regulator.

STEP 5: Install the water vapor barrier.



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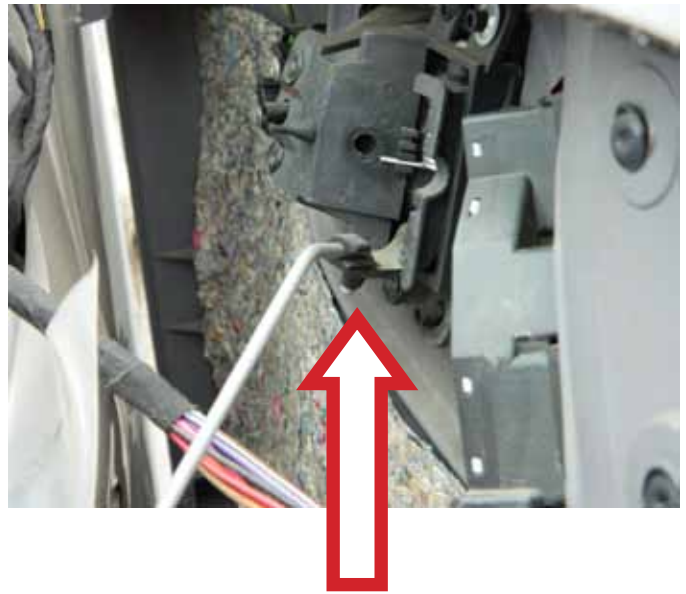
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STEP 6: Install the door speaker.



STEP 7: Install the interior door handle latch rod assembly.



STEP 8: Connect the master power window switch.

STEP 9: Align the interior door trim panel with the corresponding holes in the door. **NOTE:** Be sure to insert the door lock handle through the corresponding hole in on the interior door trim panel.

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STEP 10: Tighten the interior door trim panel retaining screws.



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STEP 11: Verify that all of the interior door trim panel retaining screws are tight and that the window regulator is operating properly.

**We appreciate your opinions regarding this product!
Please call our Technical Assistant with any challenges or suggestions
regarding the installation or operation of this product.**

1-800-523-2492

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