



## # 400-591 INSTALLATION INSTRUCTIONS 97-03 Ford F-150/97-04 Expedition 5.4L

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

*Thank you for selecting AIRAID.*



Also available for your F-150/Expedition, the AirAid Intake System p/n 400-109. Call For Details!

### **Parts List**

- (1) Power Plate
- (2) Gaskets
- (3) Linkage Plates
- (3) 6mm x 16mm Flat Head Screws
- (4) 6mm x 50mm Bolts
- (4) 6mm Washers

### **Tools List**

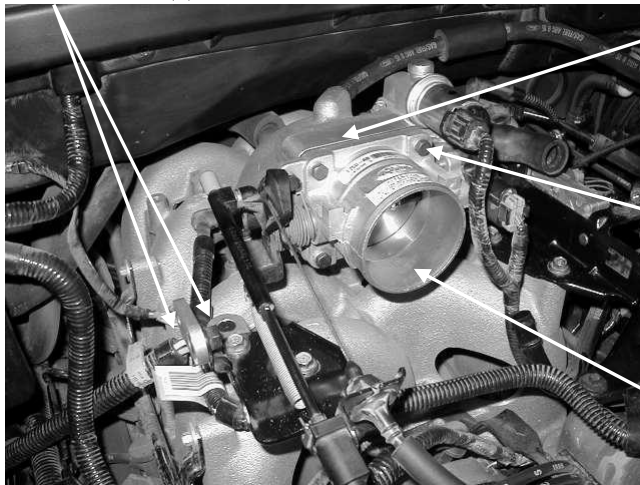
- 10mm Socket
- 5/32 Hex Key
- Standard Screwdriver

## ***Installation Instructions. Read Me!***

- 1. DISCONNECT NEGATIVE (-) BATTERY CABLE.**
- Remove throttle body intake assembly.
- Remove (2) bolts & save from linkage bracket. (**Ref. "C"**)
- Remove (4) bolts from throttle body. (**Ref. "D"**)
- Remove gasket and clean surfaces.
- Install power plate with (2) gaskets. (**Ref. "A"**)
  - Place one gasket between the throttle body and power plate.
  - Place second gasket between the power plate and manifold.
- Replace (4) 6mm x 50mm bolts (**Ref. "D"**) using **Step 4** as an example.
- Locate and install (2) linkage plates using (2) 6mm x 16mm flat head screws. (**Ref. "C"**)
- Reinstall linkage bracket using saved bolts. (**Refer to Step 3**)
- Install (1) linkage plate for plastic intake cover. (**Ref. "C"**)
- Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
- Reinstall throttle body intake assembly using **Step 2** as an example.
- Reconnect battery cable. Enjoy!

***The sound of power...The "whistle" means its working!***

**Ref. "C"**- (3) Linkage Plates  
(3) 6mm x 16mm Flat Head Screws



**Ref. "A"**- (1) Power Plate  
(2) Gaskets

**Ref. "D"**- (4) 6mm x 50mm Bolts  
(4) 6mm Washers

**Ref. "B"**- Throttle Body