



200-557 INSTALLATION INSTRUCTIONS 2002-04 Chevy/GMC Duramax Diesel 6.6L

** Please Note: 2004 Duramax: VIN Eighth Digit '1', fits LB7 engine only*

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Contact AIRAID @ (800) 498-6951 8:00 AM - 5:00 PM MST Weekdays for questions regarding fit or instructions that are not clear to you. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If any parts are missing, please contact AIRAID.

Thank you for selecting AIRAID.



* Also for your Chevrolet Duramax Diesel- The AirAid Intake System.
Call for details!

Parts List

(1) Power Plate

Tools List

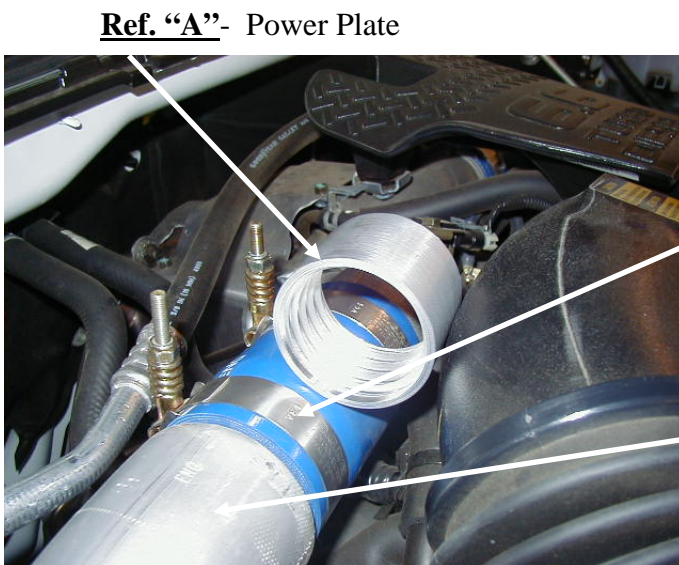
7/16 Socket
Ratchet

Installation Instructions. Read Me!

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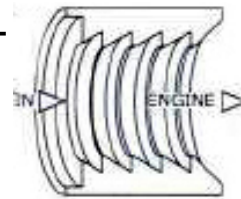
1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Loosen hose clamps and slide off hose onto intake manifold and formed intake tube.
* Note: use 7/16 socket to remove hose clamps. (Ref. B & C)
3. Remove hose and install power plate (Ref. A) using illustration (Ref. D) for air direction.
* Note: Use a small amount of grease inside hose to install power plate. The edge of the air "IN" of the power plate should be approximately 1" from end of hose.
4. Reinstall the hose power plate assembly and slide clamps to location. (Reverse of Step 2)
5. Before tightening hose clamps, be sure that power plate has engaged both intake manifold and formed intake tube.

The sound of power...The "whistle" means its working!



Ref. "A"- Power Plate

Ref. "D"-



Ref. "C"- Hose Clamp Assembly

Ref. "B"- Formed Intake Tube